

PLA (various colours)

Version number: 1.1

Date of compilation: 04.11.2021

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name

PLA (various colours)

Registration number (REACH)

Not relevant (mixture)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

FDM 3D Printing
Professional uses
Consumer uses

1.3 Details of the supplier of the safety data sheet

Roffelsen Plastics B.V.
Lichttoren 32
5611 BJ Eindhoven
Netherlands

Telephone: +31 (0) 492 59 2800
e-mail: post@roffelsen.com
Website: <http://www.roffelsen3D.com>

1.4 Emergency telephone number

Emergency information service

+31 (0) 492 59 2800
This number is only available during the following office hours: Mon-Fri 09:00 - 17:00

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 (CLP)

This mixture does not meet the criteria for classification in accordance with Regulation No 1272/2008/EC.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008 (CLP)

Not required.

2.3 Other hazards

Handling heated/molten product may cause burns.

Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

SECTION 3: Composition/information on ingredients

3.1 Substances

Not relevant (mixture)

3.2 Mixtures

The product does not contain any ingredients which are classified according to present knowledge of the supplier and contribute to the classification of the product and hence require reporting in this section.

This product does not meet the criteria for classification in any hazard class according to GHS.

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SECTION 4: First aid measures**4.1 Description of first aid measures**

General notes

Do not leave affected person unattended. Remove victim out of the danger area. In case of unconsciousness place person in the recovery position. Never give anything by mouth. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice.

Following inhalation

Provide fresh air. If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. In case of respiratory tract irritation, consult a physician.

Following skin contact

After contact with the molten product, cool down quickly with cold water. Do not remove the solidified product from the skin. If skin irritation or rash occurs: Get medical advice/attention.

Following eye contact

Do not rub the eyes. Mechanical stress can cause damage to the cornea. Irrigate copiously with clean, fresh water for at least 15 minutes, holding the eyelids apart. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Following ingestion

Rinse mouth with water (only if the person is conscious). Call a doctor if you feel unwell.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms and effects are not known to date.

4.3 Indication of any immediate medical attention and special treatment needed

None.

SECTION 5: Firefighting measures**5.1 Extinguishing media**

Suitable extinguishing media

Water; Foam; ABC-powder; Carbon dioxide (CO₂);
Co-ordinate firefighting measures to the fire surroundings.

Unsuitable extinguishing media

Water jet.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products

During fire hazardous fumes/smoke could be produced. Carbon monoxide (CO). Carbon dioxide (CO₂).

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Co-ordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

Special protective equipment for firefighters

Self-contained breathing apparatus (EN 133). Standard protective clothing for firefighters.

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SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures**

For non-emergency personnel

Remove persons to safety. Ventilate affected area.

For emergency responders

Wear breathing apparatus if exposed to vapours/dust/spray/gases. Use personal protective equipment as required.

6.2 Environmental precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it.

6.3 Methods and material for containment and cleaning up

Advice on how to contain a spill

Covering of drains. Take up mechanically.

Advice on how to clean up a spill

Let the product solidify. Take up mechanically.

Other information relating to spills and releases

Place in appropriate containers for disposal. Ventilate affected area.

6.4 Reference to other sections

Hazardous combustion products: see section 5. Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

SECTION 7: Handling and storage**7.1 Precautions for safe handling**

Recommendations

- measures to prevent fire as well as aerosol and dust generation

Use local and general ventilation. Use only in well-ventilated areas.

Advice on general occupational hygiene

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.

7.2 Conditions for safe storage, including any incompatibilities

Managing of associated risks

- flammability hazards

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

- incompatible substances or mixtures

Keep away from alkalis, oxidising substances, acids.

Control of effects

Protect against external exposure, such as

High temperatures. UV-radiation/sunlight.

Consideration of other advice

Store in a well-ventilated place. Keep container tightly closed.

- specific designs for storage rooms or vessels

- storage temperature

Recommended storage temperature: <50 °C

7.3 Specific end use(s)

There is no additional information.

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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

National limit values

No information available.

Relevant DNELs/DMELs/PNECs and other threshold levels

No data available.

8.2 Exposure controls

Appropriate engineering controls

General ventilation.

Individual protection measures (personal protective equipment)

Eye/face protection

Not required for normal use. (3D printing)

Skin protection

Not required for normal use. (3D printing)

- hand protection

Not required for normal use. (3D printing)

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls

Take appropriate precautions to avoid uncontrolled release into the environment. Keep away from drains, surface and ground water.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	solid
Colour	various
Odour	odourless
Melting point/freezing point	155 – 160 °C
Boiling point or initial boiling point and boiling range	not determined
Evaporation rate	not determined
Flammability	this material is combustible, but will not ignite readily
Lower and upper explosion limit	LEL: UEL: not determined
Flash point	not determined
Auto-ignition temperature	not determined
Decomposition temperature	>230 °C
pH (value)	not applicable
Kinematic viscosity	not relevant
Solubility(ies)	not determined
Partition coefficient n-octanol/water (log value)	this information is not available
Vapour pressure	not determined

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Density 1,2 – 1,3 g/cm³

Particle characteristics no data available

9.2 Other information

Information with regard to physical hazard classes hazard classes acc. to GHS (physical hazards): not relevant

Other safety characteristics there is no additional information

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is not reactive under normal ambient conditions.

10.2 Chemical stability

The material is stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

10.3 Possibility of hazardous reactions

No known hazardous reactions.

10.4 Conditions to avoid

There are no specific conditions known which have to be avoided.

10.5 Incompatible materials

Oxidisers.

10.6 Hazardous decomposition products

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known. Hazardous combustion products: see section 5.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Test data are not available for the complete mixture.

Classification procedure

The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Classification according to GHS (1272/2008/EC, CLP)

This mixture does not meet the criteria for classification in accordance with Regulation No 1272/2008/EC.

Acute toxicity

Shall not be classified as acutely toxic.

Skin corrosion/irritation

Shall not be classified as corrosive/irritant to skin.

Serious eye damage/eye irritation

Shall not be classified as seriously damaging to the eye or eye irritant.

Respiratory or skin sensitisation

Shall not be classified as a respiratory or skin sensitiser.

Germ cell mutagenicity

Shall not be classified as germ cell mutagenic.

Carcinogenicity

Shall not be classified as carcinogenic.

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Reproductive toxicity

Shall not be classified as a reproductive toxicant.

Specific target organ toxicity - single exposure

Shall not be classified as a specific target organ toxicant (single exposure).

Specific target organ toxicity - repeated exposure

Shall not be classified as a specific target organ toxicant (repeated exposure).

Aspiration hazard

Shall not be classified as presenting an aspiration hazard.

11.2 Information on other hazards

There is no additional information.

SECTION 12: Ecological information**12.1 Toxicity**

Shall not be classified as hazardous to the aquatic environment.

12.2 Persistence and degradability

Data are not available.

12.3 Bioaccumulative potential

Data are not available.

12.4 Mobility in soil

Data are not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

None of the ingredients are listed.

12.7 Other adverse effects

Data are not available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods****Sewage disposal-relevant information**

Do not empty into drains. Avoid release to the environment.

Waste treatment of containers/packages

Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

Remarks

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

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SECTION 14: Transport information

- | | |
|---|---|
| 14.1 UN number or ID number | not subject to transport regulations |
| 14.2 UN proper shipping name | not relevant |
| 14.3 Transport hazard class(es) | none |
| 14.4 Packing group | not assigned |
| 14.5 Environmental hazards | non-environmentally hazardous acc. to the dangerous goods regulations |
| 14.6 Special precautions for user | There is no additional information. |
| 14.7 Maritime transport in bulk according to IMO instruments | No data available. |

Information for each of the UN Model Regulations

Transport of dangerous goods by road, rail and inland waterway (ADR/RID/ADN) - additional information

Not subject to ADR, RID and ADN.

International Maritime Dangerous Goods Code (IMDG) - additional information

Not subject to IMDG.

International Civil Aviation Organization (ICAO-IATA/DGR) - additional information

Not subject to ICAO-IATA.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture **Relevant provisions of the European Union (EU)**

Restrictions according to REACH, Annex XVII

None of the ingredients are listed.

List of substances subject to authorisation (REACH, Annex XIV) / SVHC - candidate list

None of the ingredients are listed.

Seveso Directive

2012/18/EU (Seveso III)			
No	Dangerous substance/hazard categories	Qualifying quantity (tonnes) for the application of lower and upper-tier requirements	Notes
	not assigned		

Regulation concerning the establishment of a European Pollutant Release and Transfer Register (PRTR)

None of the ingredients are listed.

Water Framework Directive (WFD)

None of the ingredients are listed.

Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors, amending Regulation (EC) No 1907/2006 and repealing Regulation (EU) No 98/2013

None of the ingredients are listed.

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Regulation on persistent organic pollutants (POP)

None of the ingredients are listed.

National regulations (Netherlands)

SZW-lijst CMR effects

None of the ingredients are listed.

15.2 Chemical Safety Assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Indication of changes (revised safety data sheet)

Section	Former entry (text/value)	Actual entry (text/value)
1.1	Trade name: PLA 3D filament (various colours)	Trade name: PLA (various colours)
1.2	Relevant identified uses: Consumer use (private households) Professional use	Relevant identified uses: FDM 3D Printing Professional uses Consumer uses

Abbreviations and acronyms

Abbr.	Descriptions of used abbreviations
ADN	Accord européen relatif au transport international des marchandises dangereuses par voies de navigation intérieures (European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways)
ADR	Accord relatif au transport international des marchandises dangereuses par route (Agreement concerning the International Carriage of Dangerous Goods by Road)
CLP	Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures
CMR	Carcinogenic, Mutagenic or toxic for Reproduction
DGR	Dangerous Goods Regulations (see IATA/DGR)
DMEL	Derived Minimal Effect Level
DNEL	Derived No-Effect Level
GHS	"Globally Harmonized System of Classification and Labelling of Chemicals" developed by the United Nations
IATA	International Air Transport Association
IATA/DGR	Dangerous Goods Regulations (DGR) for the air transport (IATA)
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods Code
LEL	Lower explosion limit (LEL)
PBT	Persistent, Bioaccumulative and Toxic
PNEC	Predicted No-Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals
RID	Règlement concernant le transport International ferroviaire des marchandises Dangereuses (Regulations concerning the International carriage of Dangerous goods by Rail)
SVHC	Substance of Very High Concern
UEL	Upper explosion limit (UEL)
vPvB	Very Persistent and very Bioaccumulative

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH)

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Key literature references and sources for data

Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures. Regulation (EC) No. 1907/2006 (REACH), amended by 2020/878/EU.

Transport of dangerous goods by road, rail and inland waterway (ADR/RID/ADN). International Maritime Dangerous Goods Code (IMDG). Dangerous Goods Regulations (DGR) for the air transport (IATA).

Classification procedure

Physical and chemical properties: The classification is based on tested mixture.

Health hazards, Environmental hazards: The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Disclaimer

This information is based upon the present state of our knowledge. This SDS has been compiled and is solely intended for this product. For this product it is not legally required to provide an SDS under Article 31 of the REACH Regulation, because the product is not classified as hazardous. This document is prepared as a voluntary and additional service to provide general safety information.